

# Lecture 8: Steep-slope Devices

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## Contents:

### Nanowire Capacitors:

J. Wu et al Nano Letters, 16, 2016, p 2418 " Low Trap Density in InAs/High-k Nanowire..."

### Negative Capacitance:

S. Salahuddin et al Nano Letters, 8, 2008, p 245 " Use of Negative Capacitance..."

### Ferroelectric HfO<sub>2</sub>:

P. Polakowski et al Applied Phys. Lett. 106, 215, p. 232905 " Ferroelectricity..."

### Negative Capacitance FETs:

D. Kwoon et al IEEE Electron Dev Lett. 39, 2018, p 300 " Improved Subthreshold..."



Is interfacial chemistry correlated to gap states for high-k/III-V interfaces?

W. Wang, C.L. Hinkle, E.M. Vogel, K. Cho, R.M. Wallace\*

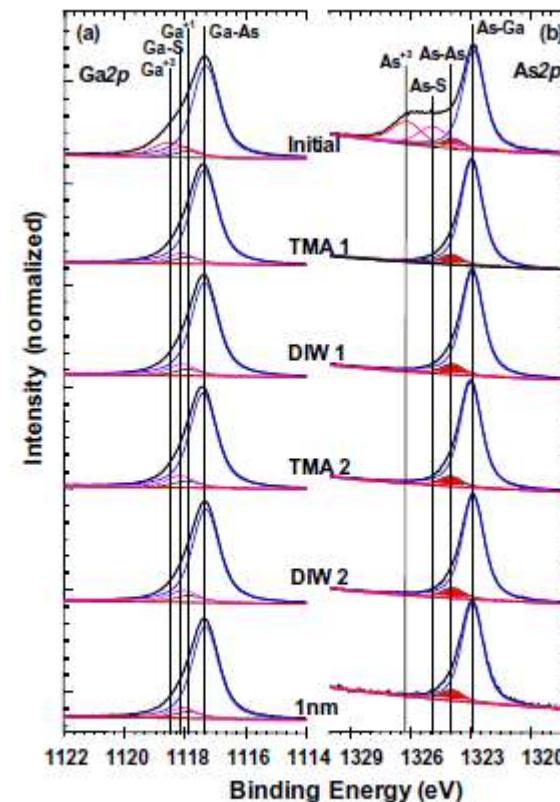
Department of Materials Science and Engineering, The University of Texas at Dallas, Richardson, TX 75080, USA

**ALD critical for III-V MOS structures**

**Alternative cycles of metal and oxide**

**Has self cleaning effect**

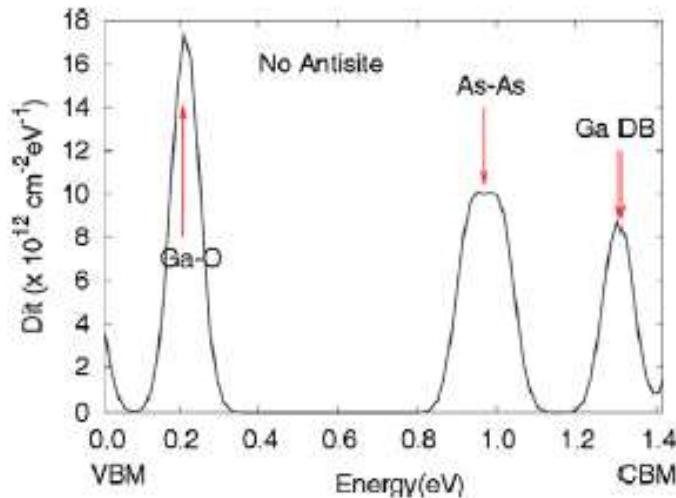
**Reaction at interface detected by XPS**



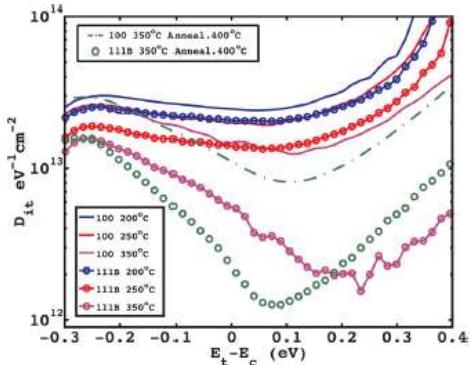
**Fig. 4.** *In situ* half-cycle ALD study of S-passivated GaAs showing (a) Ga 2p and (b) As 2p regions. The As-shaded feature corresponds to As–As bonding. Reprinted with permission from [28], © 2008, American institute of physics.

Nanoelectronics: Steep-Slope Transistors

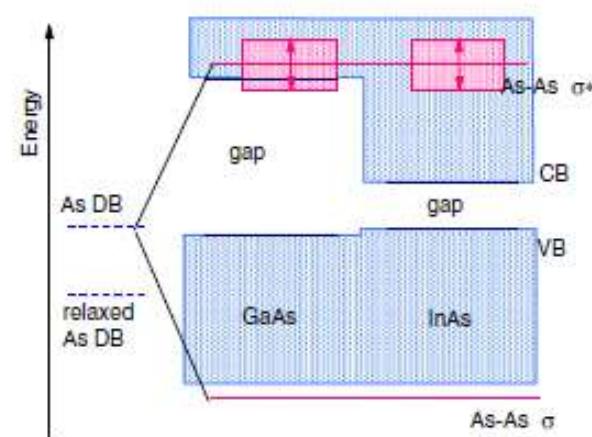
# The Bad Guys



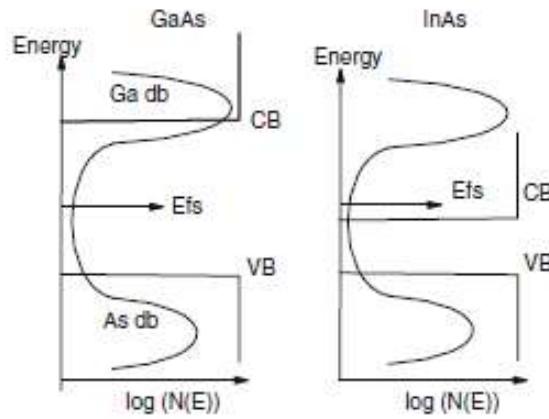
**Fig. 6.** Density of states calculated from the O-rich  $\text{HfO}_2/\text{GaAs}$  interface. The As-As dimer defect is seen to result in a significant density near the midgap, while Ga db and "Ga +3-like" states contribute near the band edges.



**N**  
**S**  
FIG. 2.  $D_{it}$  vs.  $E_t - E_c$  extracted using the low frequency fitting method (see Ref. 14) as a function of InAs orientation and oxide deposition temperature. The x-axis denotes the position of the trap level  $E_t$  in the band gap with respect to the conduction band edge  $E_c$ .

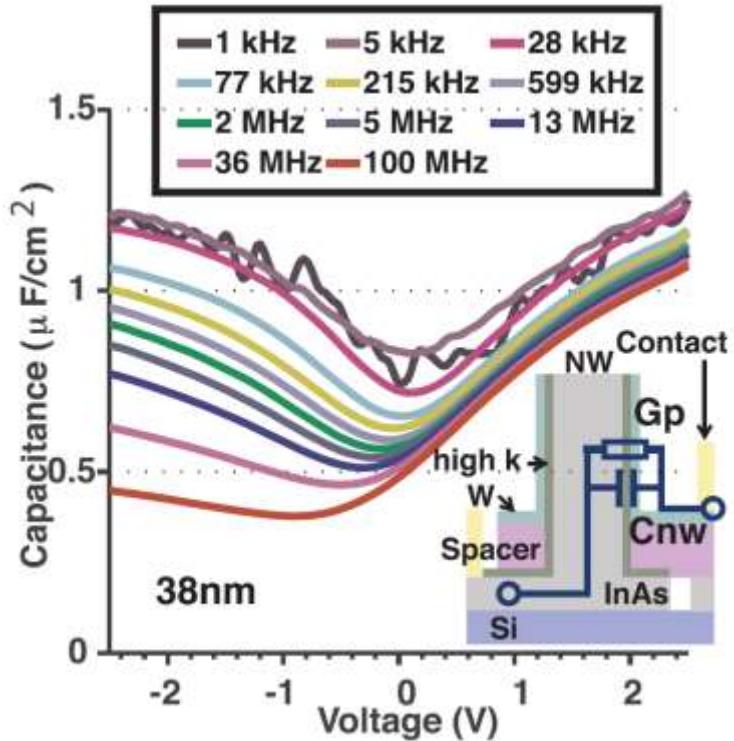
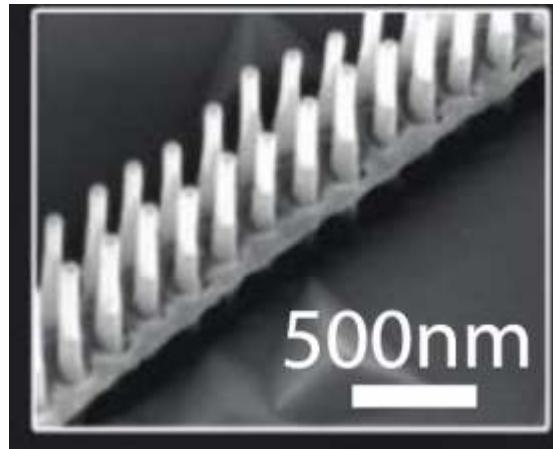
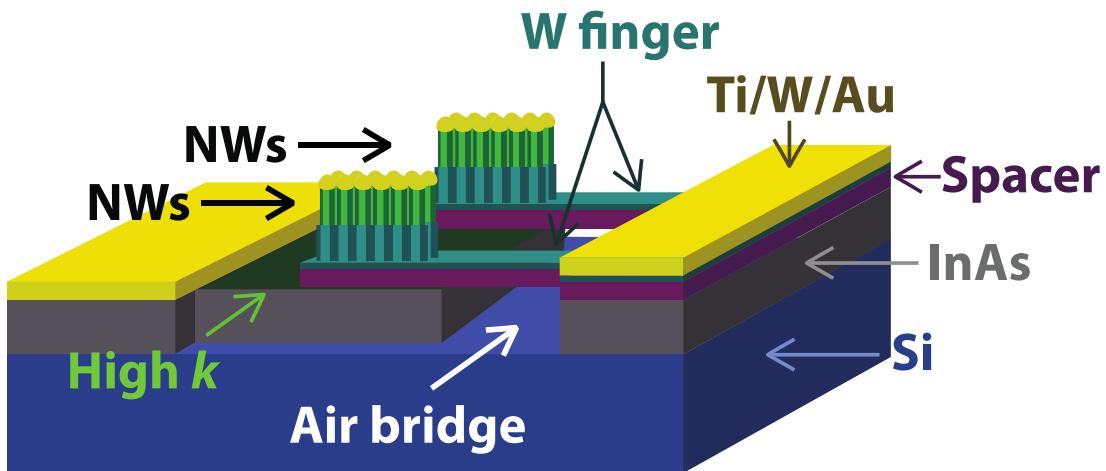
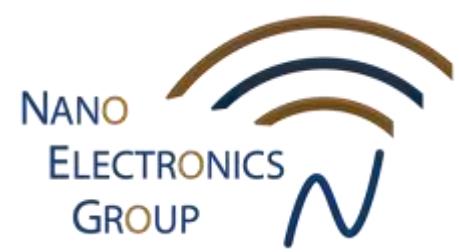


**Fig. 4.** Creation of bonding and antibonding states ( $\sigma$  and  $\sigma^*$ ) from As-As bonds, related to the band energies.



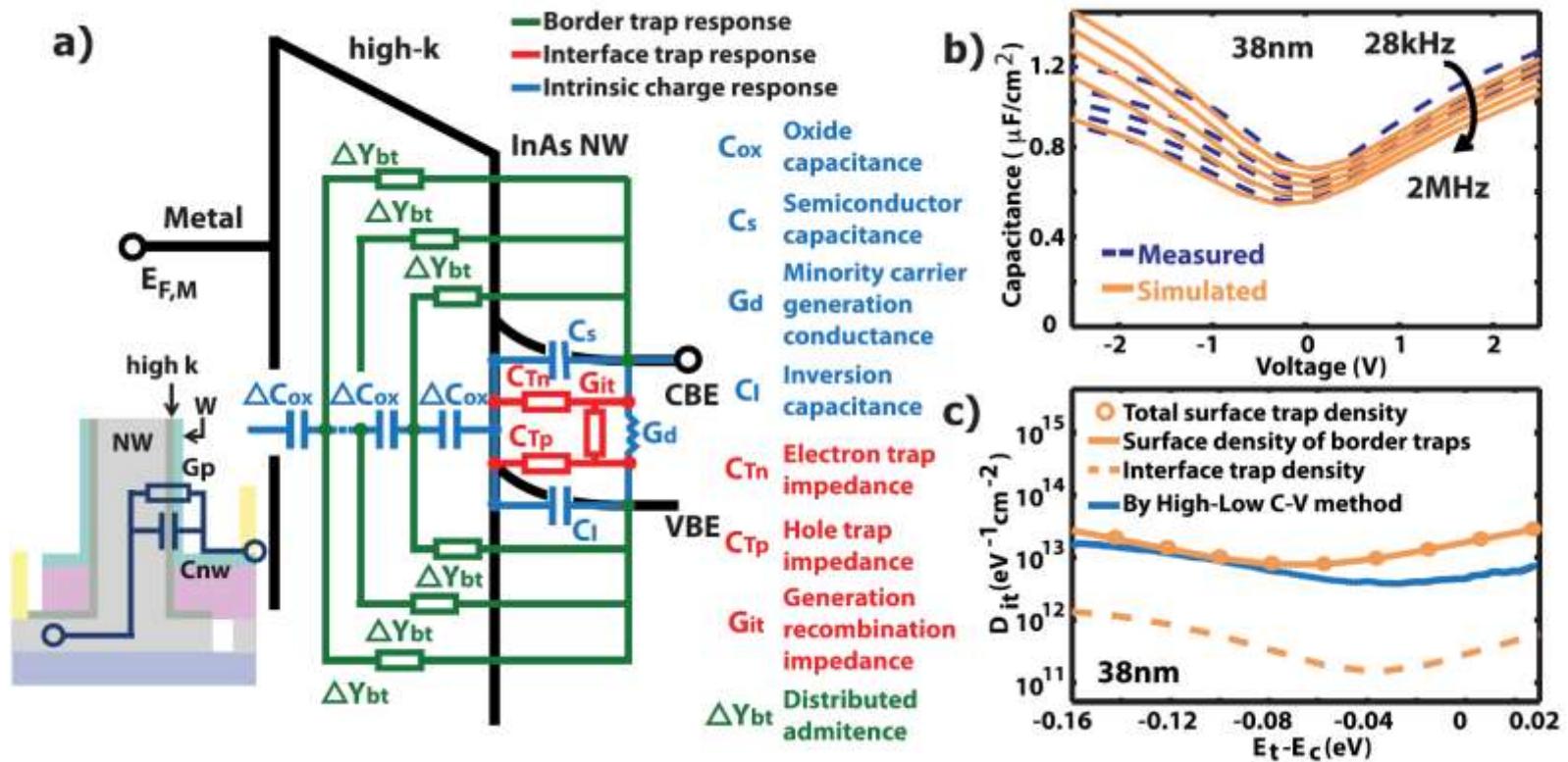
**Fig. 5.** Schematic of the density of interface states for GaAs and InAs, compared to the bulk band states, and their charge neutrality levels (CNL)/Fermi level stabilization energies.

# CV for InAs Nanowires: Gen 1



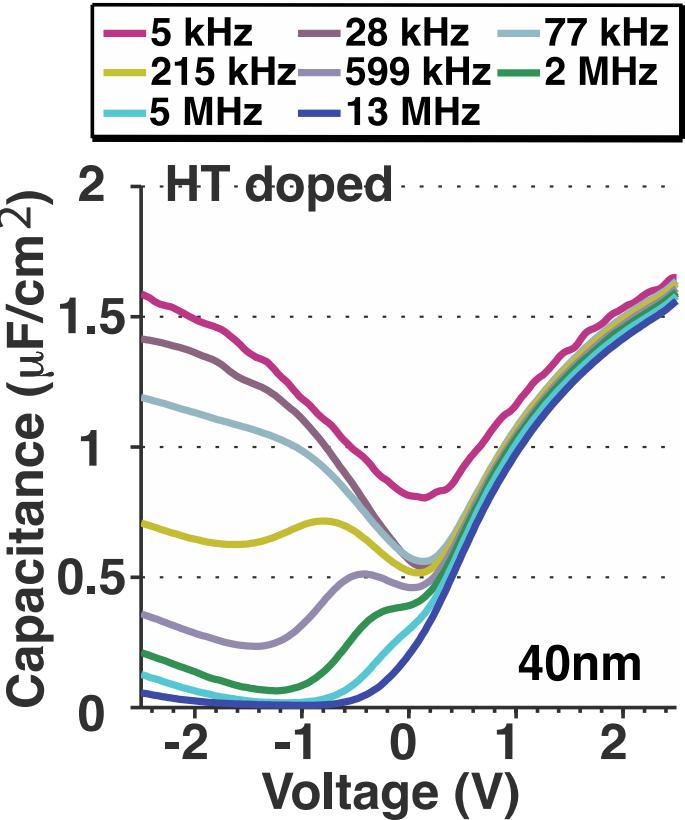
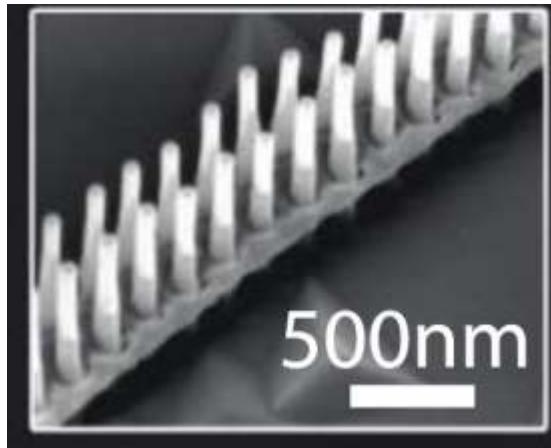
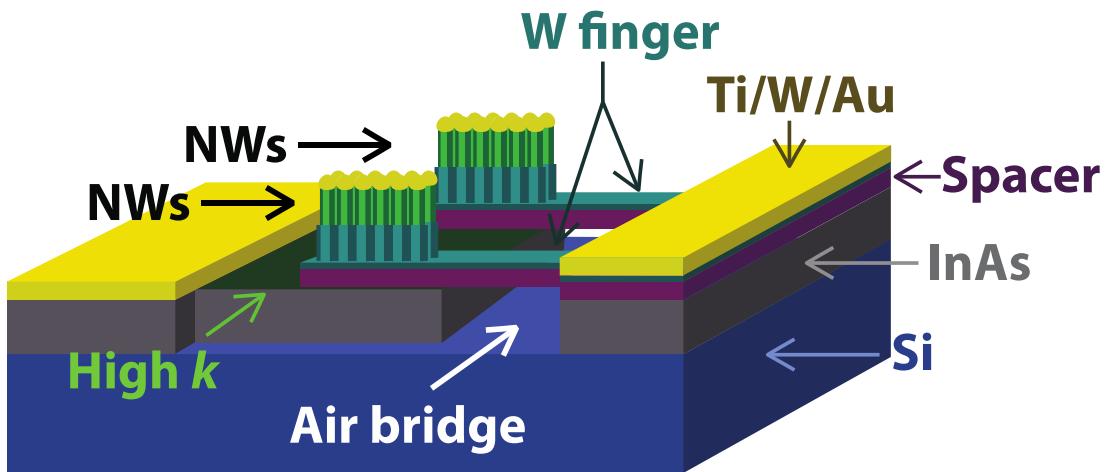
Vertical Nanowire Capacitors,  $T_{\text{growth}} = 420 \text{ C}$   
Doped bottom segment, Sputtered W  
ALD @ 250/100C EOT 1.5 nm  
Low Parasitic Capacitance  
Good CV Modulation

# Interpretation of the CV Data



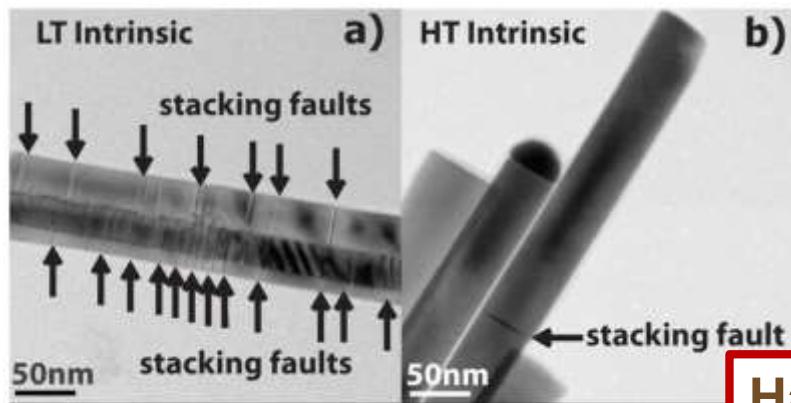
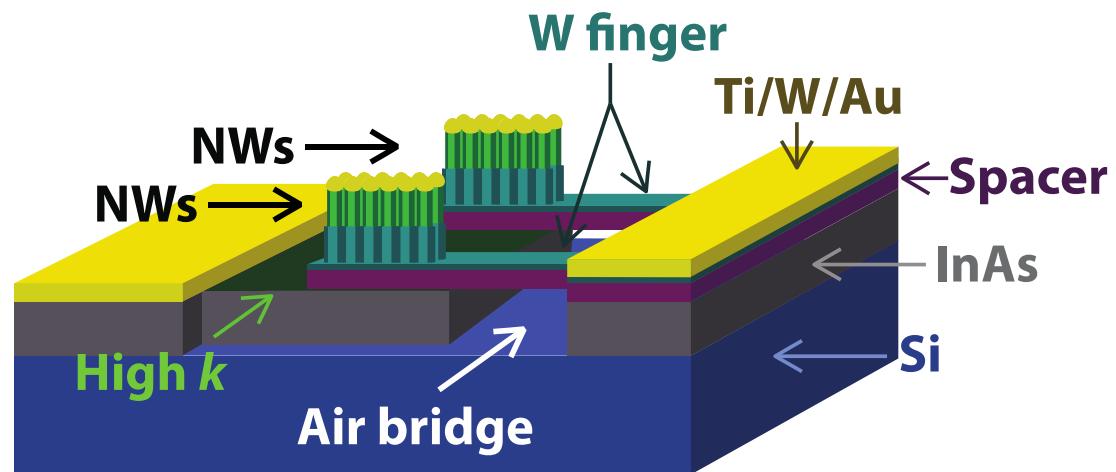
Data interpreted with a combined model with interface traps and border traps  
 Similar  $N_{bt}$  to planar InAs references  
 Lower  $D_{it}$  than planar InAs references

# Low $D_{it}$ on InAs Nanowires: Gen 2

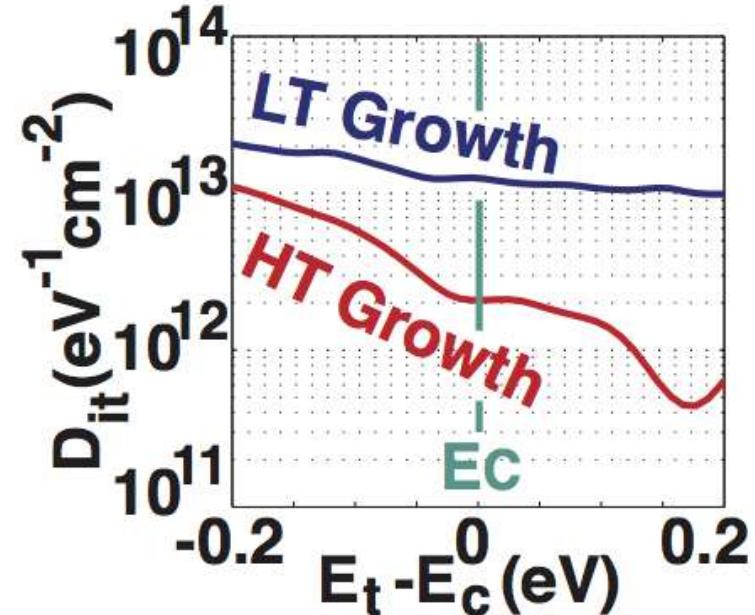


Vertical Nanowire Capacitors  
ALD @ 250C EOT 1.7 nm  
Low Parasitic Capacitance  
Good CV Modulation

# Low $D_{it}$ on InAs Nanowires



Low-Frequency CV Fitting  
Low  $D_{it} (< 10^{12} \text{ eV}^{-1}\text{cm}^{-2})$  around  $E_c$



Has an InAs nanowire less traps?  
WZ crystal structure, larger  $E_g$   
WZ crystal structure, more stable facets  
Nanowire geometry, less volume for  
minority generation

# What if we use a Ferroelectric Insulator?

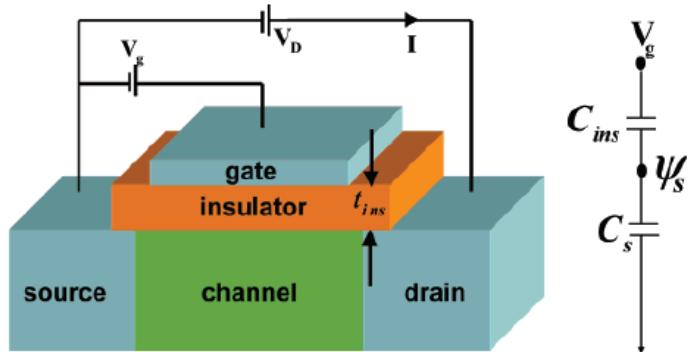


Figure 1. A standard FET structure where the current  $I$  in the drain circuit is controlled by the gate voltage  $V_g$ . The right panel shows an equivalent circuit for the division of the gate voltage between the insulator capacitance and the semiconductor capacitance (that comprises of the depletion, channel to source and channel to drain capacitances).

Use a series connection to stabilize the negative capacitance!

Surface potential in the channel

$$\frac{\partial V_g}{\partial \psi_s} = 1 + \frac{C_s}{C_{ins}} \quad S \equiv \frac{\partial V_g}{\partial (\log_{10} I)} = \underbrace{\frac{\partial V_g}{\partial \psi_s}}_{=m} \frac{\partial \psi_s}{\partial (\log_{10} I)}$$

$$E_{\text{ext}} = 2\alpha P + 4\beta P^3 + 6\gamma P^5 + \rho \frac{dP}{dt}$$

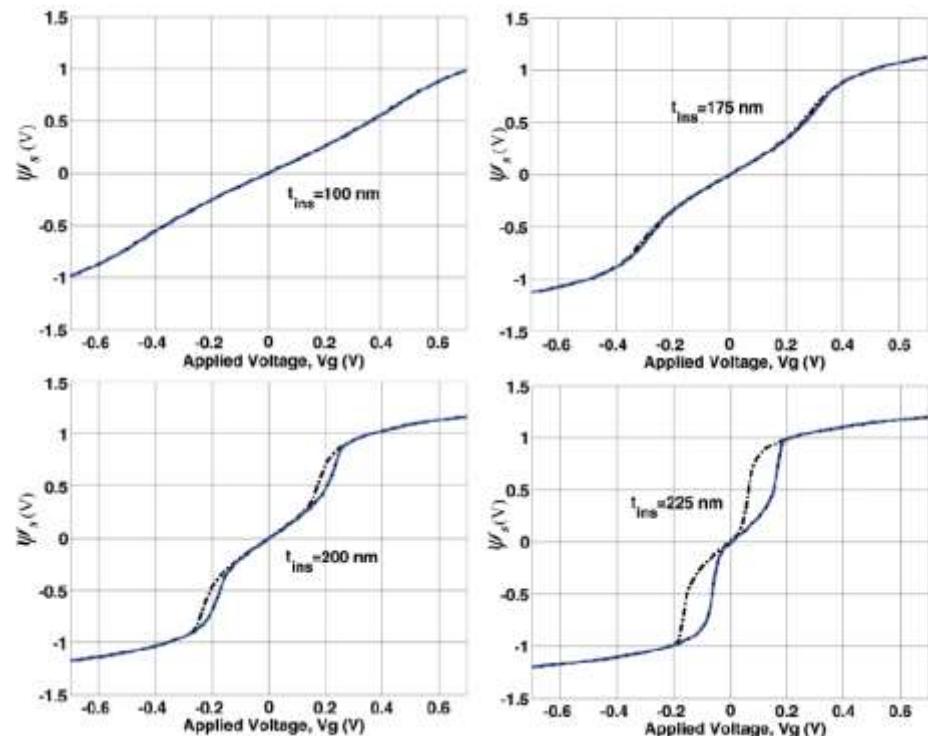
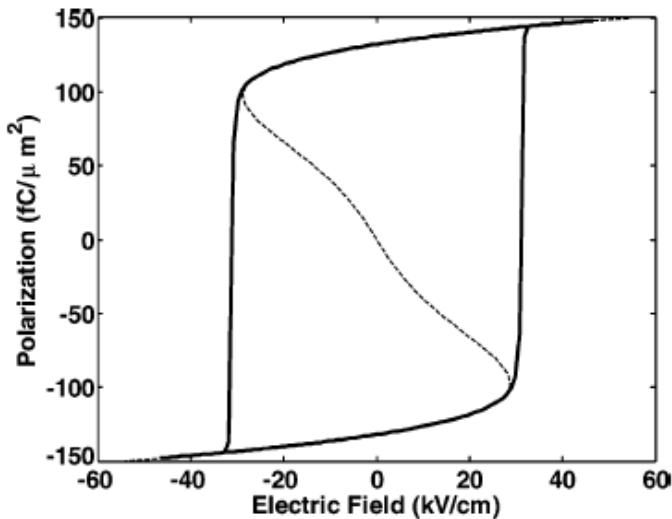
Use:  $Q = P$        $V = E_{\text{ext}} t_{\text{ins}}$

$$V \approx \alpha_0 Q + \beta_0 Q^3 + \gamma_0 Q^5 + \rho_0 \frac{dQ}{dt}$$

Very different from dielectric capacitor!

# What if we use a Ferroelectric Insulator?

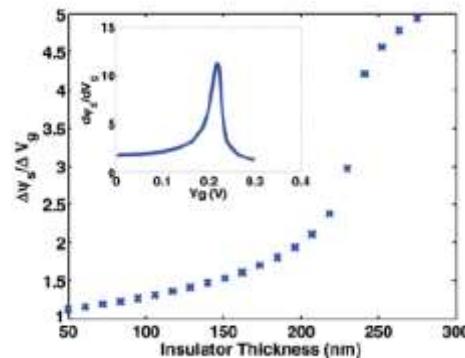
Calculation for  $\text{BaTiO}_3$ :



Definition of polarization:

$$P = \epsilon_0 \chi_e E = \epsilon_0 (\epsilon_r - 1) E$$

Dielectric material - linear  
Ferroelectric material - loop



# Can HfO<sub>2</sub> be Ferroelectric?

## Ferroelectricity in undoped hafnium oxide

Patrick Polakowski and Johannes Müller

Fraunhofer Institute for Photonic Microsystems IPMS - Business Unit Center Nanoelectronic Technologies  
CNT, Dresden 01099, Germany

HfO<sub>2</sub> has several crystal structures

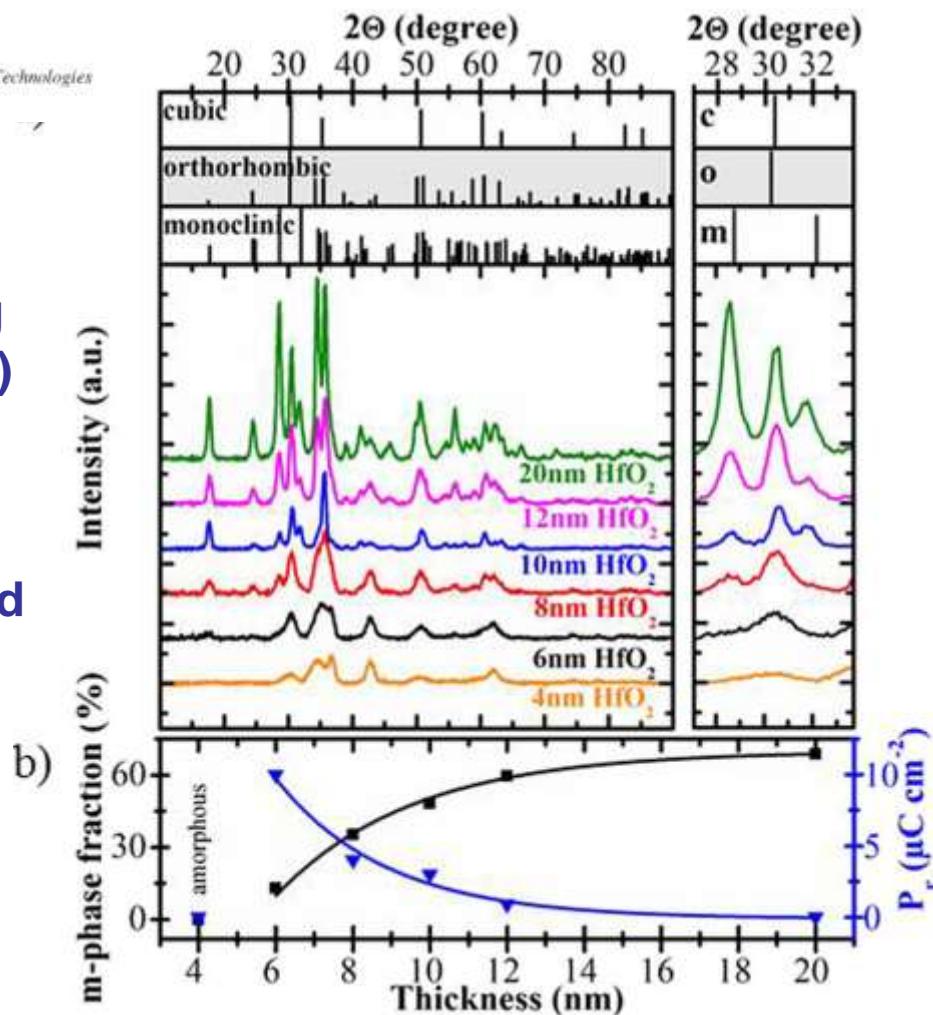
The phases depend on processing  
(ALD 300 C + spike anneal at 650 C)

O-phase are ferroelectric

For thin films about 60% is obtained

Other mechanisms:

- Doped HfO<sub>2</sub> (Si, Al, ...)
- Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub>



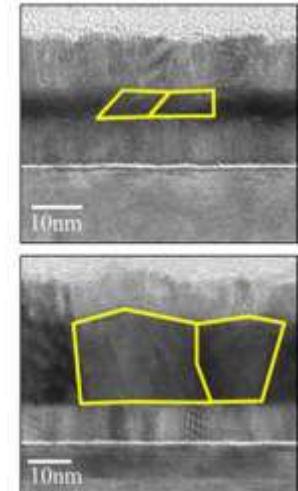
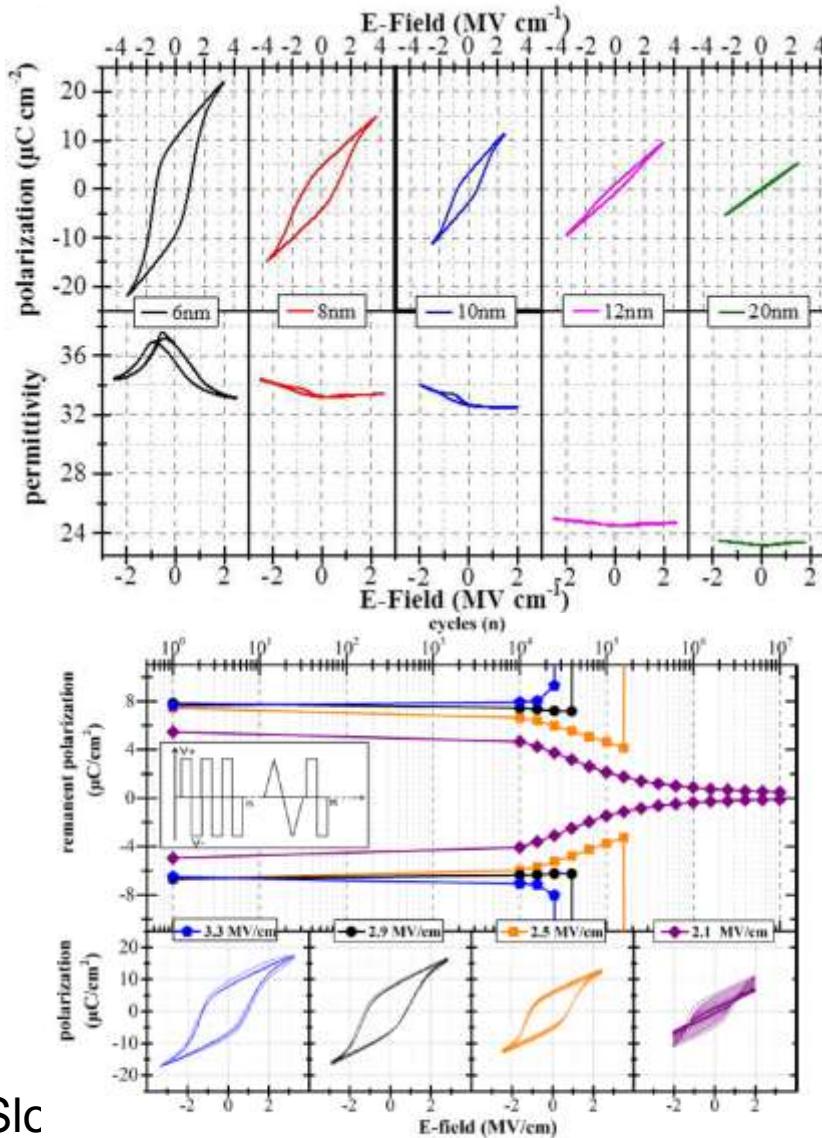
# Can HfO<sub>2</sub> be Ferroelectric?

Small grain sizes are required

Note the high permittivity

The films have a life time issue with degradation

Might be solved!



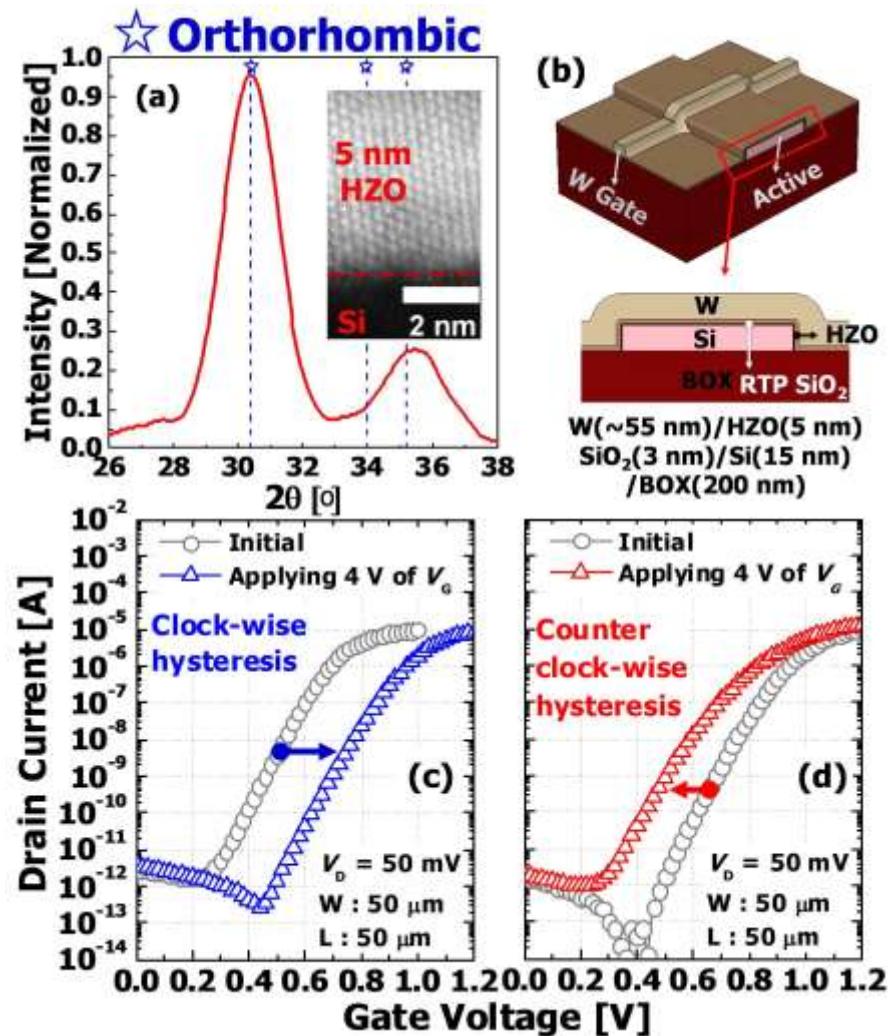
# Effects on Transistors

## Improved Subthreshold Swing and Short Channel Effect in FDSOI n-Channel Negative Capacitance Field Effect Transistors

Daewoong Kwon<sup>✉</sup>, Korok Chatterjee<sup>✉</sup>, Ava J. Tan<sup>✉</sup>, Ajay K. Yadav, Hong Zhou, Angada B. Sachid, Roberto dos Reis, Chenming Hu, and Sayeef Salahuddin

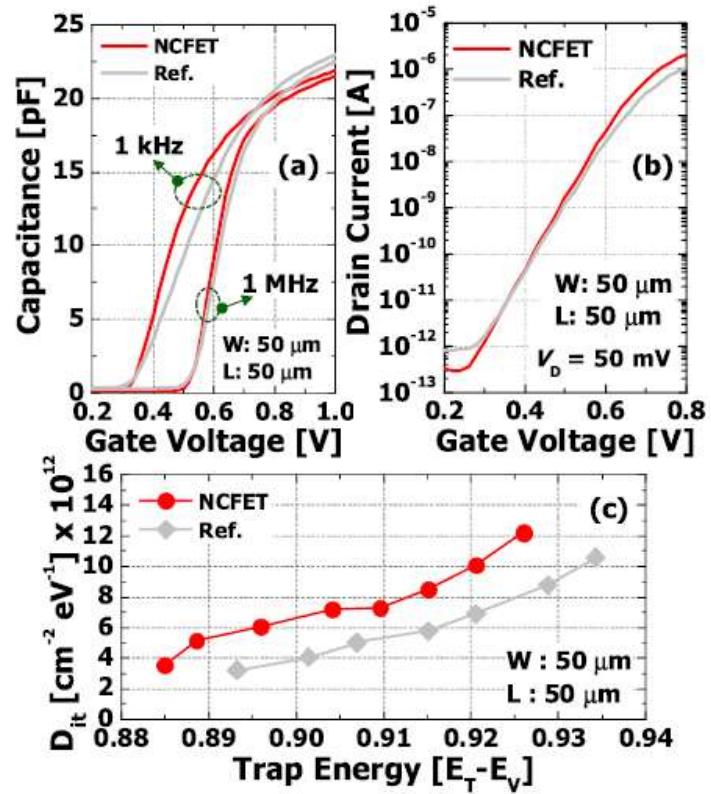
### HZO used in Si SOI FETs

Hysteresis different for reference (left) and NCFET (right) verifying ferroelectric behaviour



# Effects on Transistors

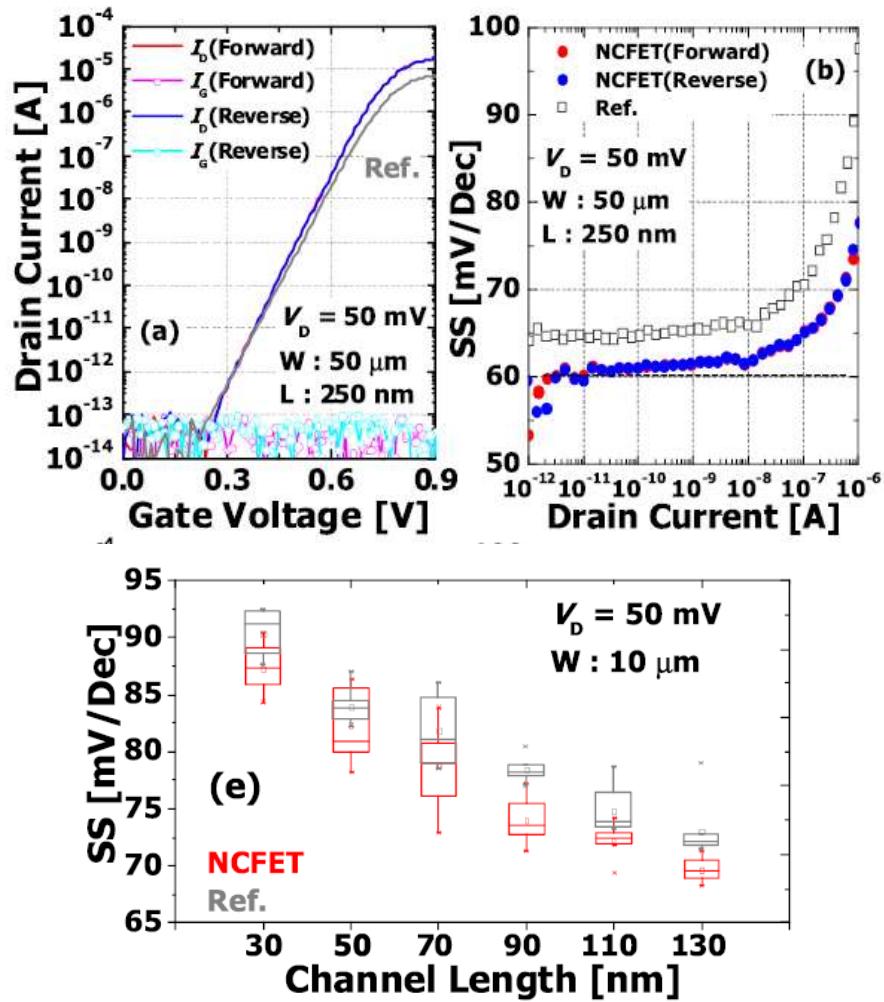
The reference has lower  $D_{it}$   
but the NC-FET has better  
characteristics!



# Effects on Transistors

The NC-FET has better:  
On-characteristics (higher  $\varepsilon_r$ )  
Off-state characteristics  
(ferroelectric behaviour)

Here not below 60mV/dec  
Others have demonstrated



# Reduced annealing temperature for ferroelectric HZO on InAs with enhanced polarization

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