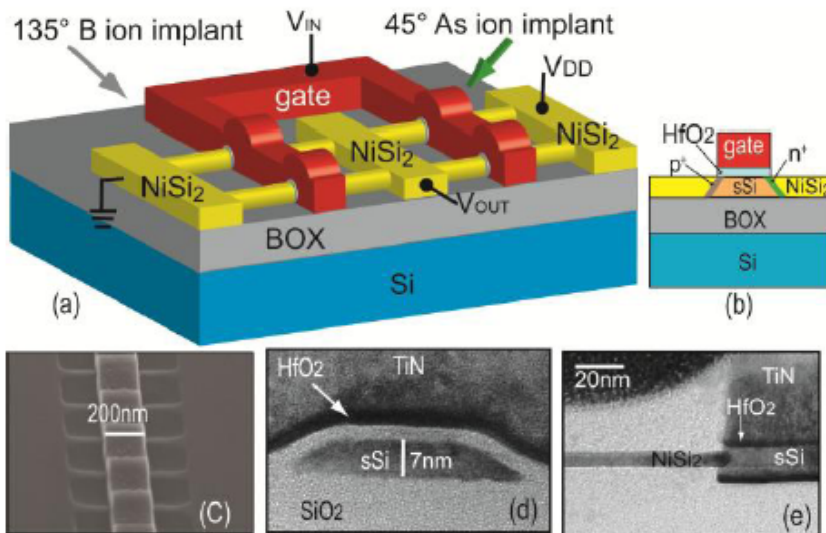


Inverters with strained Si nanowire complementary tunnel field-effect transistors

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Implantation used to form shallow junctions with low temperature annealing (450 C)

NiSi₂ leads to reduce resistance (silicidation of thin Ni layer 3 nm)

Inverter configuration

Fig.1 (a) Schematic of sSi NW TFET inverter fabricated using tilted B⁺ and As⁺ ion implantations into epitaxial NiSi₂ S/D contacts. Highly doped n⁺ and p⁺ pockets at the silicide edges are created with IIS after a low temperature anneal (b), forming an n-TFET on the left and a p-TFET on the right in Fig.1(a). (c) SEM image of the NW array TFET; (d) XTEM image of single sSi nanowire with gate stack. (e) XTEM cross section along the NW, indicating a perfectly aligned NiSi₂ contact to the channel.

Device Performance

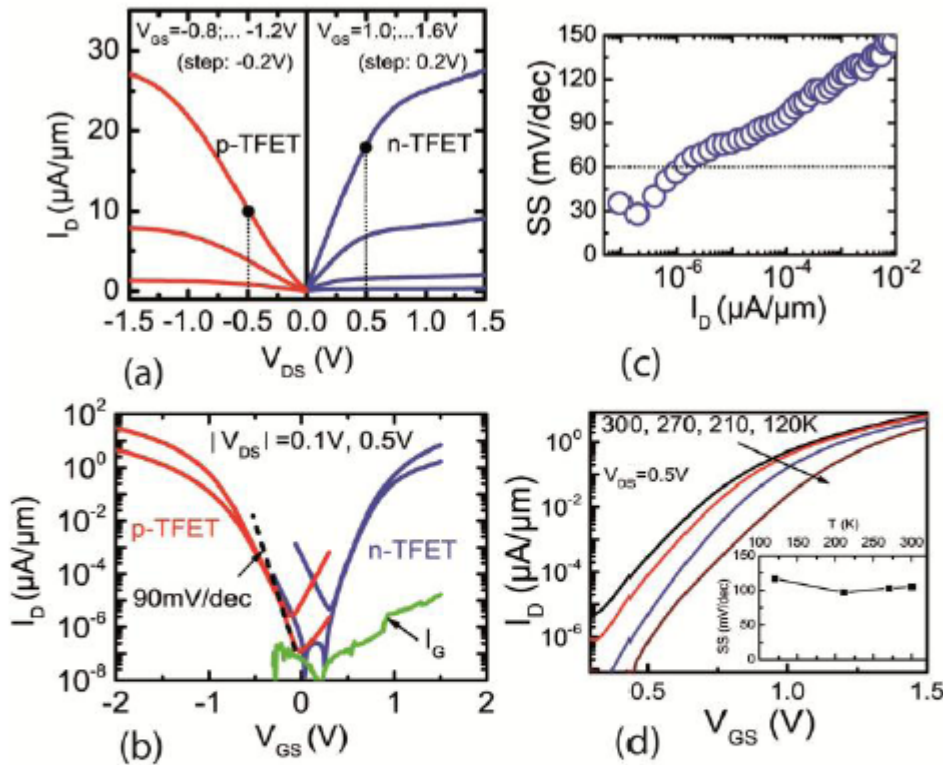


Fig.2. (a) I_D - V_{DS} characteristics of NW array C-TFETs showing high on-currents; (b) The corresponding I_D - V_{GS} characteristics of sSi NW array C-TFETs, providing a minimum SS of 30 mV/dec for the n-FET(c), and of 90 mV/dec for the p-TFETs at 300 K . The I_D -range with $SS < 60\text{ mV/dec}$ extends over one order of magnitude of I_D (c). The low temperature (T) measurements demonstrate a BTBT dominated transport mechanism (d) with an almost constant SS in the investigated temperature range.

Balanced on-performance
 I_{on} about $10\mu\text{A}/\mu\text{m}$

n-FET with low SS at low
 current levels

p-FET higher SS due to
 Trap-Assisted-Tunneling (TAT)
 Less abrupt doping profile
 at the junction

Inverter Performance

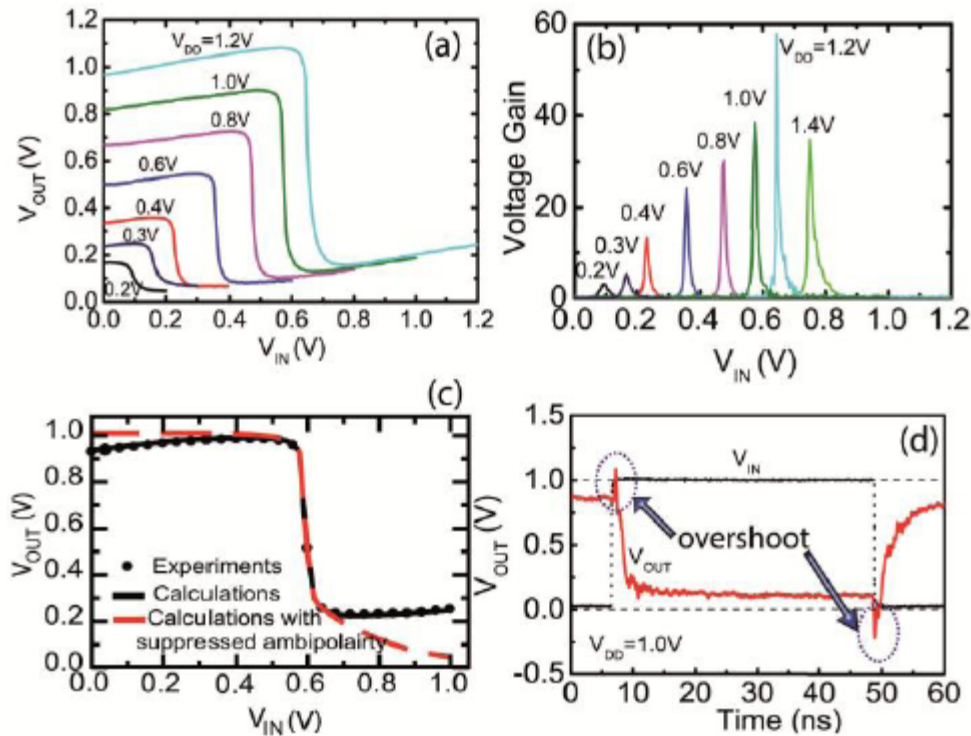


Fig. 3. VTC (a) and voltage gain (b) for NW TFET inverters, functioning at $V_{DD}=0.2V$. (c) Experimental and calculated VTC for NW TFET at $V_{DD} = 1 V$. The calculation confirms that the nominal value of the high V_{OUT} recovers to $V_{DD} = 1 V$ and the low V_{OUT} approaches to $0V$ as the ambipolarities of both the n- and p-type transistors are removed. (d) Transient response of NW C-TFET inverter at $V_{DD} = 1.0 V$, showing clear voltage overshoots.

Good VTC with high gain and gain also at $V_{dd}=0.2 V$!

Reduction in voltage swing due to ambipolar conduction (confirmed by modeling)

Inverter rise time ~ 3 ns
Inverter fall time ~ 2 ns
(10-90 %)

Propagation delay ~ 1.9 ns

Overshoot due to large Miller capacitance

Fabrication and Characterization of an InAlAs/InGaAs/InP Ring Oscillator Using Integrated Enhancement- and Depletion-Mode High-Electron Mobility Transistors

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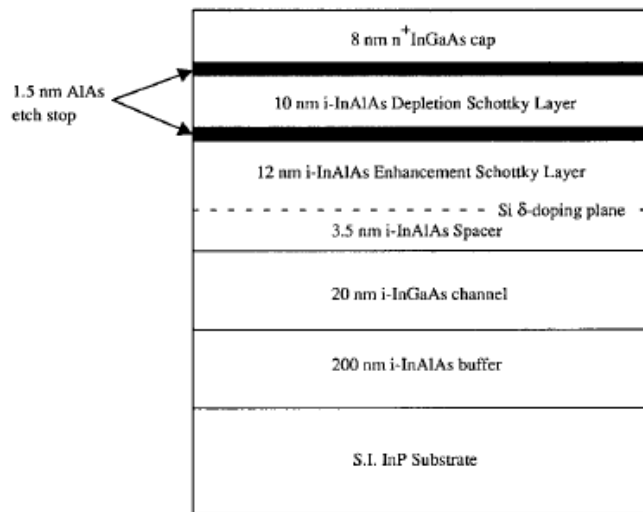


Fig. 1. Cross section diagram of MBE-grown layer structure used in this work.

Use of two etch stop layers to fabricate both E- and D-Mode transistors

Ring Oscillator

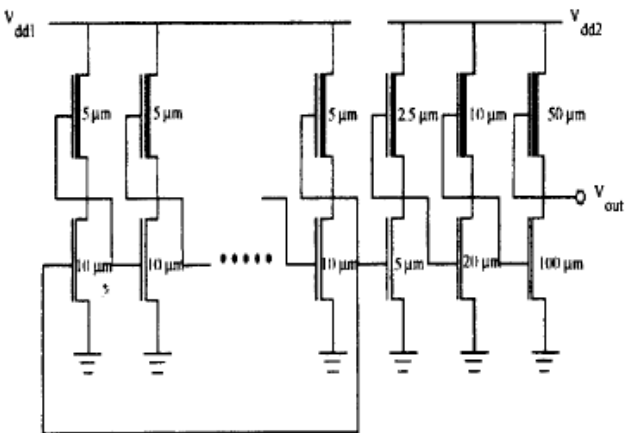


Fig. 6. Schematic for the ring oscillators.

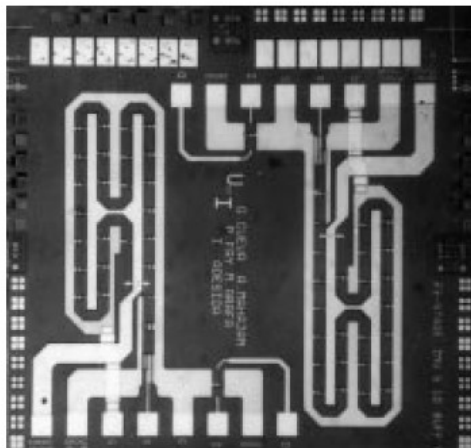


Fig. 7. Die photo of the completed 23 stage ring oscillator.

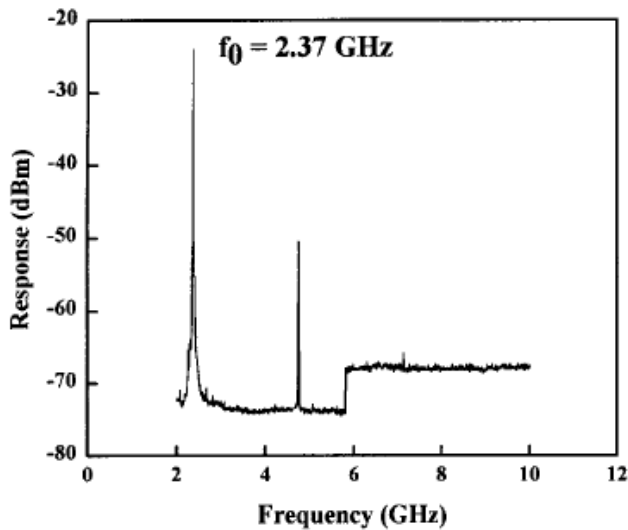


Fig. 8. Spectrum of output of 23 stage 0.25 μm gate-length ring oscillator with $V_{dd}=0.4$ V.

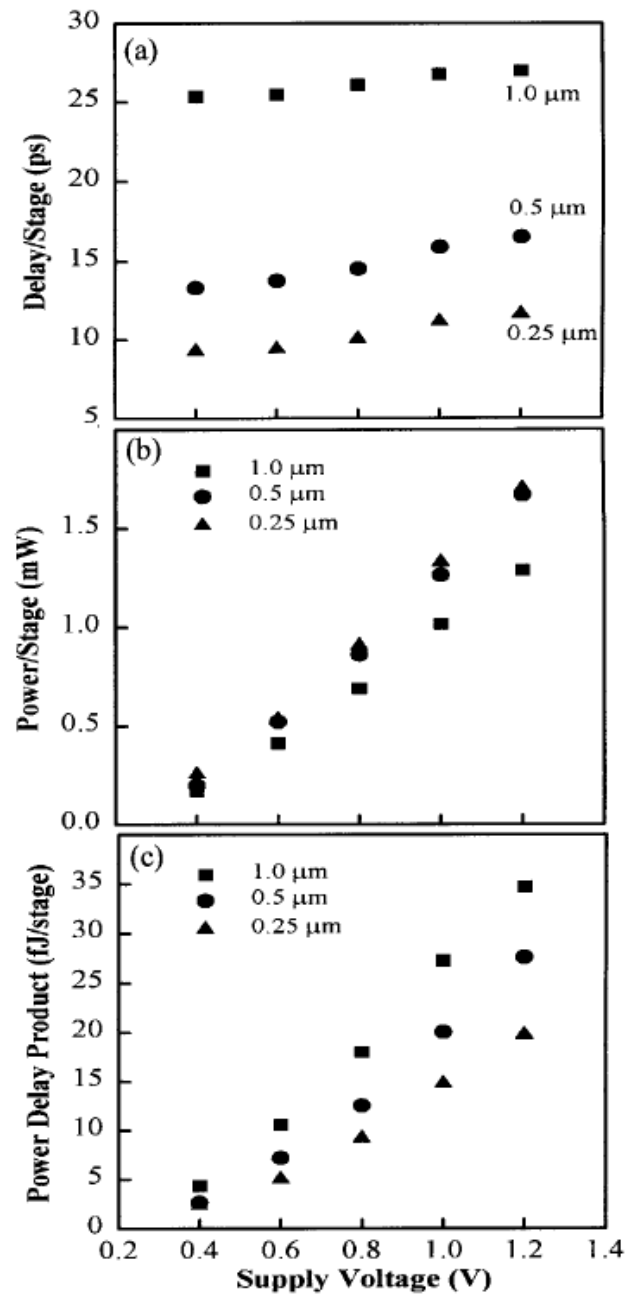


Fig. 9. (a) t_{pd} , (b) P_D and (c) PDP as a function of supply voltage for 1.0, 0.5 and 0.25 μm gate-length inverters.

Quantum cellular automata

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Pure Quantum Mechanics:

Quantum dots with diameter 10 nm
Nearest neighbor 20 nm

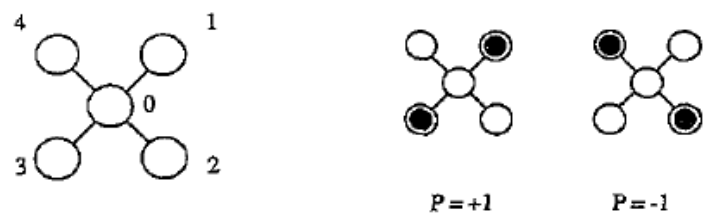


Figure 1. The quantum cell consisting of five quantum dots which are occupied by two electrons. The mutual Coulombic repulsion between the electrons results in bistability between the $P = +1$ and $P = -1$ states.

$$\begin{aligned}
 H_0^{\text{cell}} = & \sum_{i,\sigma} E_{0,i} n_{i,\sigma} + \sum_{i,\sigma} t(a_{i,\sigma}^\dagger a_{0,\sigma} + a_{0,\sigma}^\dagger a_{i,\sigma}) \\
 & + \sum_i E_Q n_{i,\uparrow} n_{i,\downarrow} + \sum_{i>j,\sigma,\sigma'} V_Q \frac{n_{i,\sigma} n_{j,\sigma'}}{|R_i - R_j|} \quad (1)
 \end{aligned}$$

$$(H_0^{\text{cell}} + H_{\text{inter}}^{\text{cell}}) |\Psi_n\rangle = E_n |\Psi_n\rangle.$$

Switching behaviour

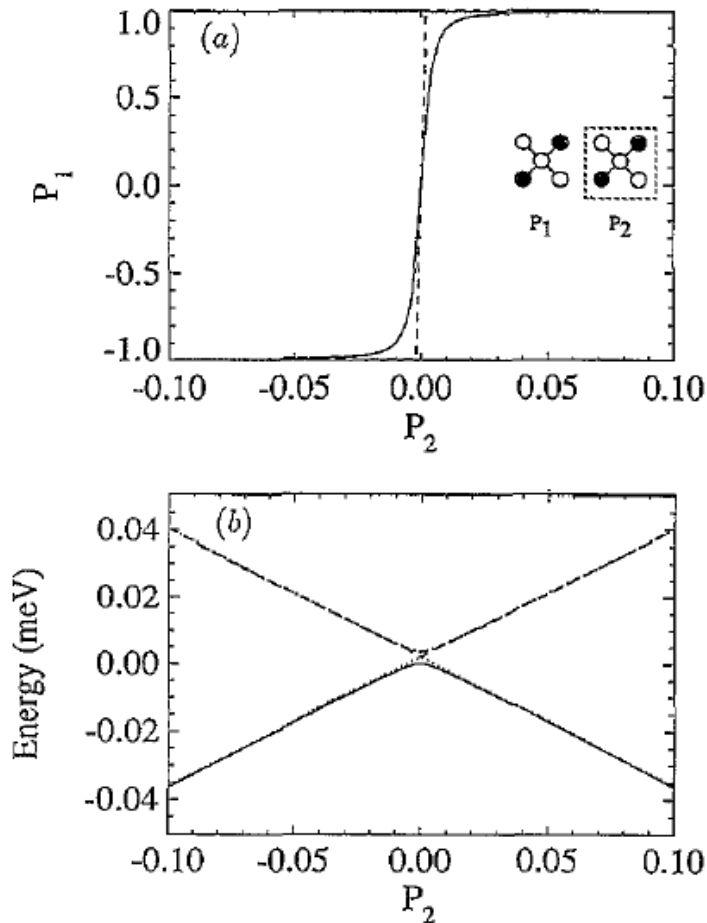


Figure 2. The cell–cell response function. The polarization of the right cell is fixed and the induced polarization in the left cell is calculated. (a) The calculated polarization of cell 1 as a function of the polarization of cell 2. Note that the range of P_2 shown is only from -0.1 to $+0.1$. This is because the transition in the induced polarization is so abrupt. (b) The first four eigen-energies of cell 1. The polarization of the lowest two are shown in (a).

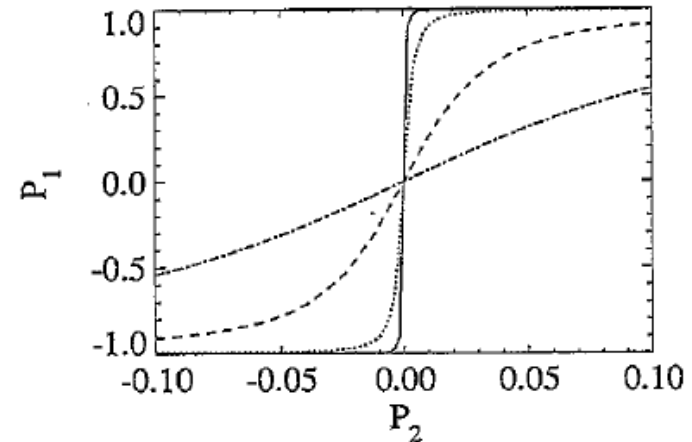


Figure 3. The cell–cell response function for various values of the dot-to-dot coupling energy (t in equation (1)). The induced cell polarization P_1 is plotted as a function of the neighboring cell polarization P_2 . The results are shown for values of the coupling energy, $t = -0.2$ (full curve), -0.3 (dotted curve), -0.5 (dashed curve), and -0.7 (dot-dashed curve) meV. Note that the response is shown only for P_2 in the range $[-0.1, +0.1]$.

Edge driven computing

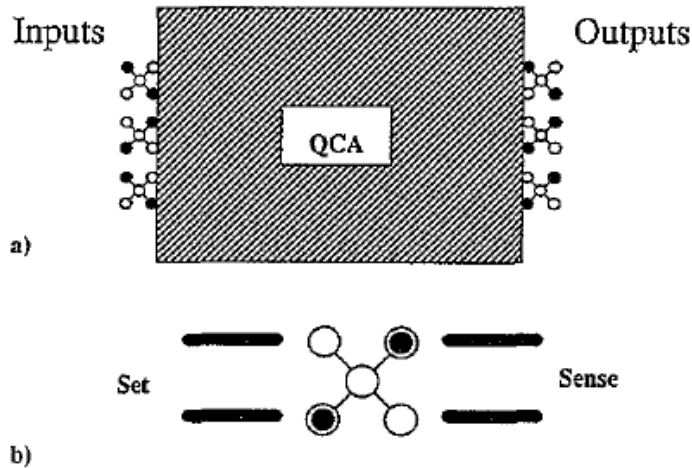


Figure 4. The new paradigm for computing with quantum cellular automata (QCAs). The input to the QCA is provided at an edge by setting the polarization state of the edge cells (*edge-driven computation*). The QCA is allowed to dissipatively move to its new ground-state configuration and the output is sensed at the other edge (*computing with the ground state*). The 'set' and 'sense' lines are shown schematically.

Transmission lines

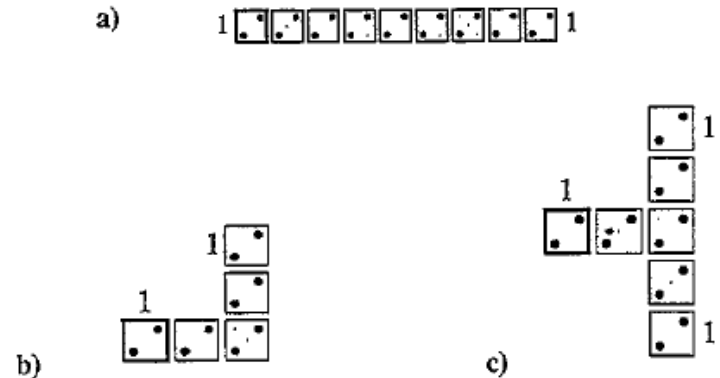


Figure 5. QCA wires: (a) the basic wire; (b) a corner in a wire; (c) fan-out of one signal into two channels. In each case the darker (left-hand) cell has a fixed polarization which constitutes the input. Note that these figures are not simply schematic, but are a plot of the results of a self-consistent many-body calculation of the ground state for the cellular array. The diameter of each circle is proportional to the calculated charge density at each site.

Circuits

Inverter

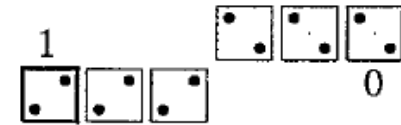


Figure 6. An inverter constructed from a quantum cell automaton.

OR gates

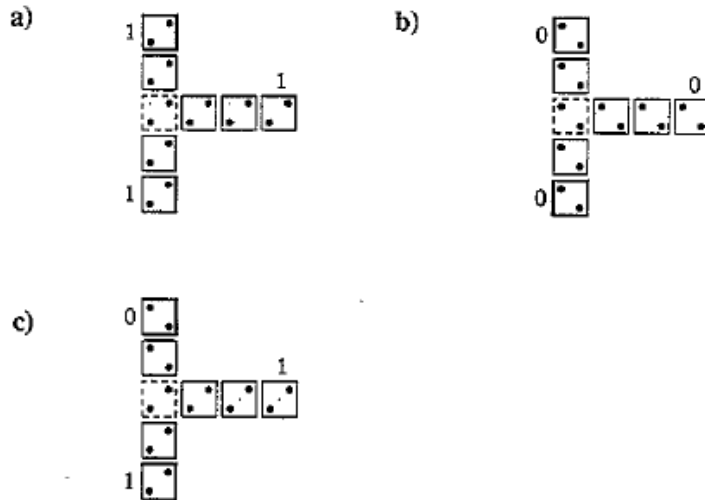


Figure 7. An OR gate. The cells in darker squares are fixed to the input states. The cell in the dashed square is biased slightly toward the '1' state.

AND gates

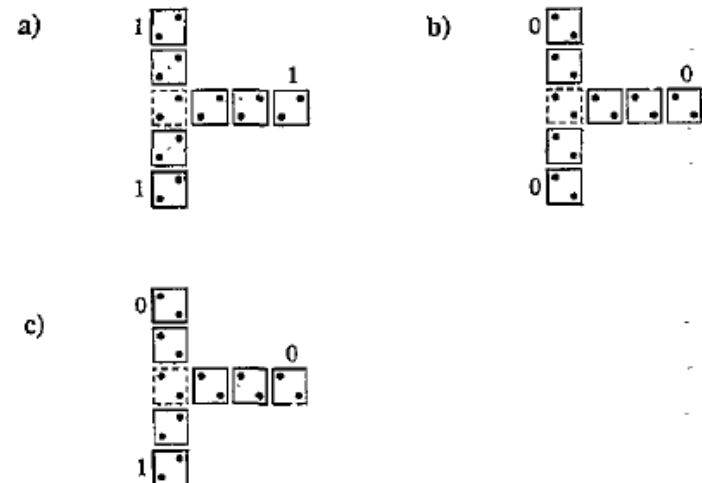


Figure 8. An AND gate. The cells in darker squares are fixed to the input states. The cell in the dashed square is biased slightly toward the '0' state.

Critical Issues and Benefits

Issues:

Uniform cell occupancy

Dot size control

Temperature

Benefits:

No interconnects

High density

Low power

Ultra-fast computing